

Work Order ID 64163

PRELIMINARY ISSUE

Thursday, November 25, 2010 4:02:34 PM

Page 1

Item ID: D4298-004

Accept



Setup Start



Revision ID: PREL 'M

Item Name: Fixing Bracket Assembly

Stop



Start Date: 11/25/2010 Start Qty: 1.00



Cust Item ID:

Required Date: 12/3/2010 Req'd Qty: 1.00



Customer:

Reference:



Approvals:

Process Plan:

Handwritten signature

Date: 10-11-26

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Start



Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D4298

PAT

100

0.00



Small Fab

Memo

0.00

Small Fab

assemble as per dwg

Handwritten: 10/12/15

110

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

Handwritten: -inspector to ERM - only Day only Signatures

120

Identify as per dwg & Stock Location: GA

0.00



Packaging

Memo

Handwritten: B 64666

0.00

Packaging

Handwritten: SB 10/12/15

Handwritten: 1

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			






NOTE: Date & initial all entries



Work Order ID 64163


Thursday, November 25, 2010 4:02:34 PM



Page 2

Item ID: D4298-004 Accept  Setup Start 
Revision ID: PRELIM Stop 
Item Name: Fixing Bracket Assembly
Start Date: 11/25/2010 Start Qty: 1.00  Cust Item ID:
Required Date: 12/3/2010 Req'd Qty: 1.00  Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start 
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop 

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130  QC	QC21- Final Inspection - Work Order Release	0.00							
Quality Control	Memo	0.00							

MF
10-12-15

POSITIVE RECALL
EFFECTIVE 10.11.29 AUTH LA
RELEASED _____ DATE _____

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Thursday, November 25, 2010 4:02:38 PM

Page 1

Work Order ID: 64163

Parent Item: D4298-004

Parent Item Name: Fixing Bracket Assembly






Start Date: 11/25/2010

Required Date: 12/3/2010

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP revA 10.11.24 new issue DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4004-T D4004-7 	2 10.12.14	Manufactured	No			100	Each	0.0000	1	1			
Side Restraint						B 63911						SB 10/12/15	#
D4298-010 		Manufactured	No			100	Each	0.0000	1	1			
Fixing Bracket						B 64640						SB 10/12/15	
D4298-015 		Manufactured	No			100	Each	0.0000	1	1			
Clip Angle						B 64153						SB 10/12/09	①
MS20426AD3-4 		Purchased	No			100	Each	5,984.000	4	43			
RIVET												SB 10/12/15	#
<div> <div>Location</div> <div>ST316</div> <div>104374</div> <div>110398</div> </div> <div> <div>Loc Qty</div> <div>5984</div> <div>1984</div> <div>4000</div> </div> <div> <div>Loc Code</div> <div></div> <div></div> <div></div> </div>													
MS20426AD4-6 		Purchased	No			100	Each	3,543.000	4	4			
Rivet												SB 10/12/15	#
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MS20470AD4-4

M 11570

①

#

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

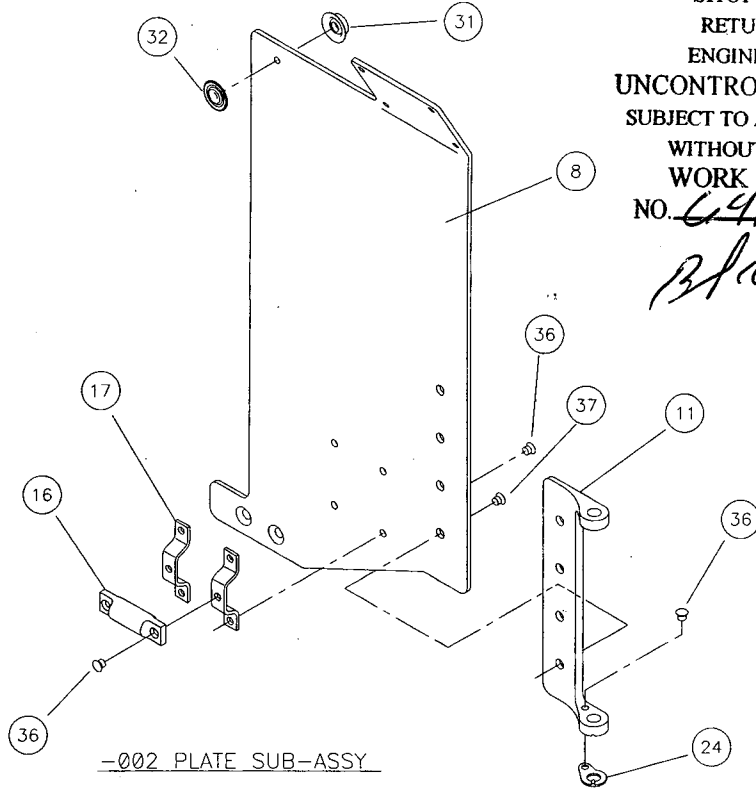
Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 64163

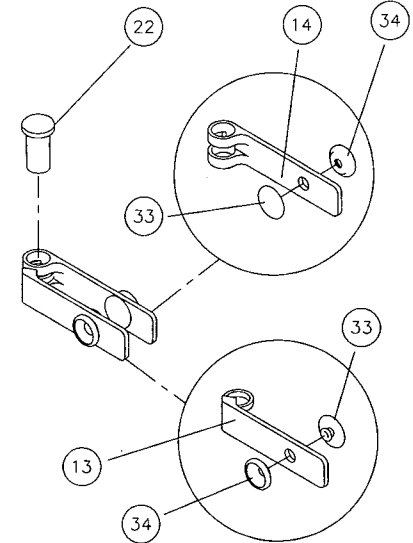
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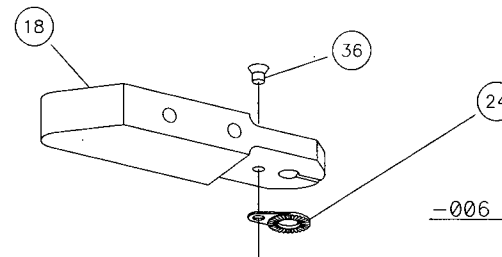
-002 PLATE SUB-ASSY



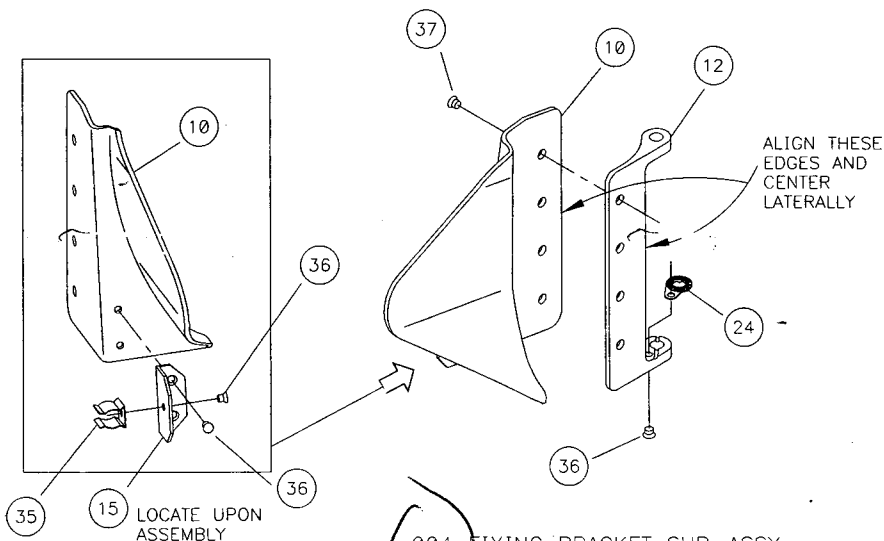
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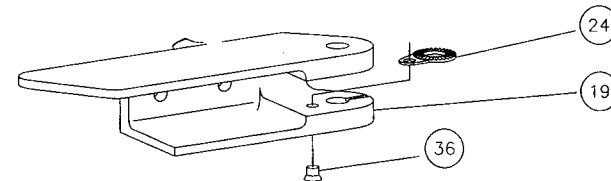
-005 HINGE SUB-ASSY



-006 MACHINE INNER SUB-ASSY



-004 FIXING BRACKET SUB-ASSY



-007 MACHINE OUTER SUB-ASSY

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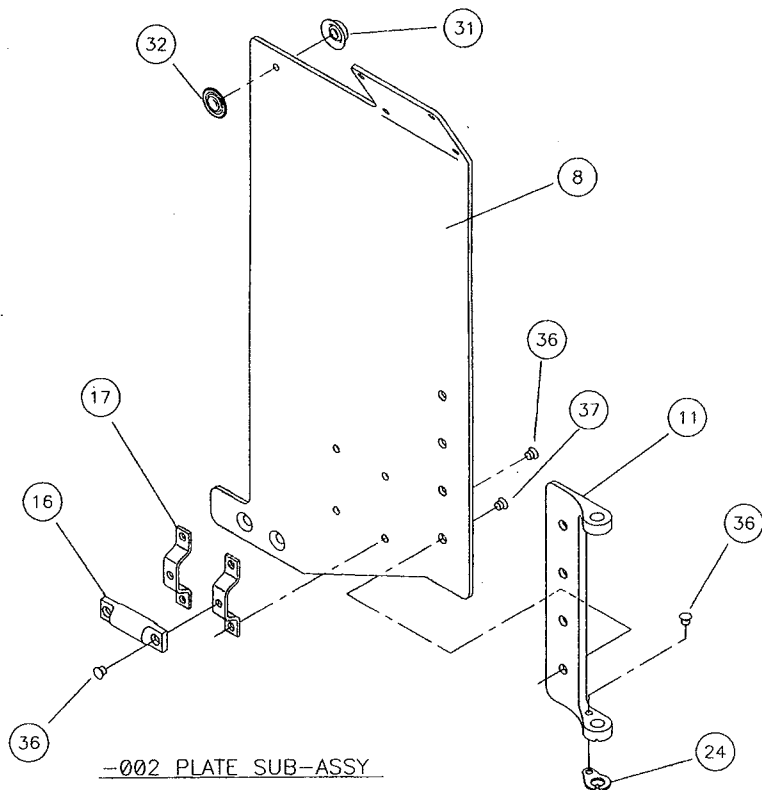
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DART P/N	ERA P/N	Description
D4298-001	13939-1-290-001	CHART HOLDER ASSY
D4298-002	13939-1-290-002	PLATE SUB-ASSY
D4298-003	13939-1-290-003	PLATE SUB-ASSY
D4298-004	13939-1-290-004	FIXING BRACKET SUB-ASSY
D4298-005	13939-1-290-005	HINGE SUB-ASSY
D4298-006	13939-1-290-006	MACHINED INNER SUB-ASSY
D4298-007	13939-1-290-007	MACHINED OUTER SUB-ASSY
D4298-008	13939-1-290-008	PLATE
D4298-009	13939-1-290-009	PLATE
D4298-010	13939-1-290-010	FIXING BRACKET
D4298-011	13939-1-290-011	HINGE
D4298-012	13939-1-290-012	HINGE
D4298-013	13939-1-290-013	HINGE
D4298-014	13939-1-290-014	HINGE
D4298-015	13939-1-290-015	CLIP ANGLE
D4298-016	13939-1-290-016	CLIP STOP
D4298-017	13939-1-290-017	CLIP STOP MOUNT
D4298-018	13939-1-290-018	MACHINED INNER
D4298-019	13939-1-290-019	MACHINED OUTER
D4298-020	13939-1-290-020	KNOB
D4298-021	13939-1-290-021	MACHINE BOLT
D4298-022	13939-1-290-022	PIN TOPPER
D4298-023	13939-1-290-023	PIN
D4298-024	13939-1-290-024	SERRATED ADJUSTMENT WASHER

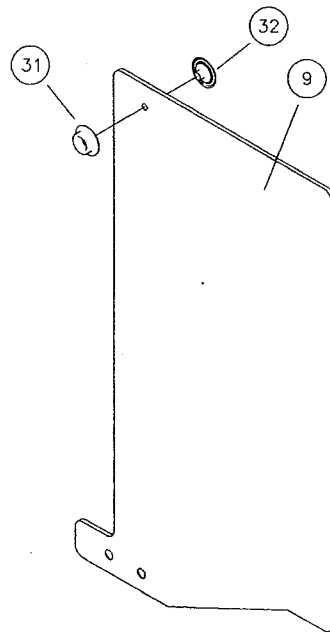
WFO 64163

RELEASED
2010-12-15
W

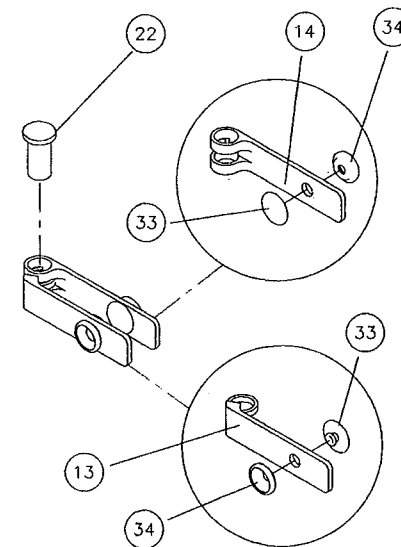
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CHECKED	<i>W</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>W</i>	D4298	SHEET 1 OF 1
APPROVED	<i>W</i>	TITLE	SCALE
DE APPR.	<i>W</i>	CHART HOLDER (AW 139)	NTS
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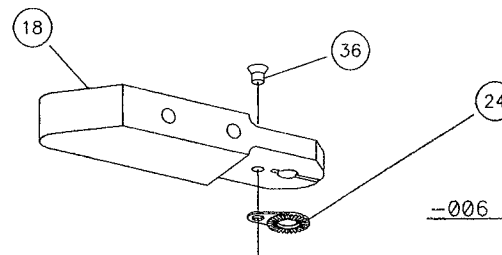
-002 PLATE SUB-ASSY



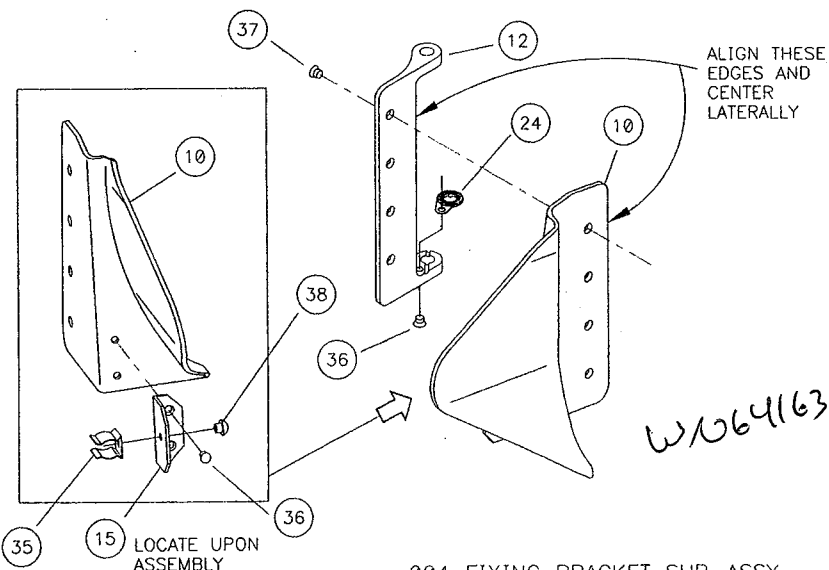
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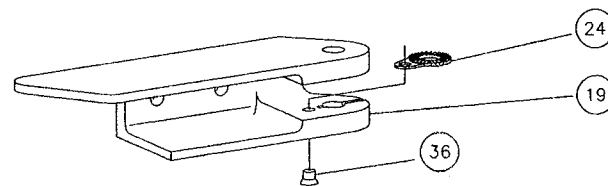
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